

COLPOLY 7604 D

Unsaturated Polyester Resin

Description:

- » Thixotropic fire-retardant resin.
- » Filled with ATH, pre-accelerated, non-halogenated unsaturated polyester in styrene.

Application:

- » Suitable for hand lay-up and spray-up applications.
- » Used for building, transport, and industrial markets.

Features and benefits:

- » Good mechanical properties.
- » Good workability.
- » Medium / fast cure.

Fire Retardant Approvals: DIN 5510 - Part 2 S4 SR2 ST2

Physical characteristics of the liquid resin:

Property	Range	Method / According to standard
Appearance	Beige	
Acid value	10 - 15 mg KOH/g	MH1051 / ISO 2114
Density, 25 °C	1.13 - 1.15 kg/L	MH1028 / ISO 2811
Styrene content	25 - 28%	MH2034
Viscosity; 25 °C, #3/20 rpm	1200 - 1800 mPa·s	MH1009 / ISO 3219
Flash point	34 °C	DIN 51 755
Shelf life at 25 °C in darkness	6 months	

Curing characteristics at 25 °C:

Property	Range	Method / According to standard
Gel time	10 - 15 minutes	MH 3021 / MH3023 100g resons, 2.0% MEKP-50
Time from gel to peak	20 - 30 minutes	
Exothermic temperature (peak)	120 - 150 °C	

Physical characteristics of cured nonreinforced base resin:

Property	Range	Method / According to standard
Density, 20 °C	1.17 - 1.23 kg/L	ISO 1183
Barcol hardness	40 - 45	EN 59
Tensile strength	60 - 70 MPa	ISO R 527
Elongation at break	1.8 - 2.2%	ISO R 527
Flexural strength	90 - 110 MPa	ISO 178
E - modulus in tension	3800 - 4200 MPa	ISO R 527
Impact resistance	8 - 12 kJ/m ²	ISO 179
Heat distortion temperature	65 - 70 °C	ISO 75 A
Glass transition temperature	85 - 90 °C	ISO 537

Cure:

- » It is recommended that gel time be checked in the customer's plant as age, temperature, humidity and catalyst will produce varied gel times.
- » The catalyst level should not exceed 2.5% or fall below 1.0% for proper cure at 25 °C.
- » The product should not be used when temperature condition is below 18 °C.

Handling and safety precautions:

Colpoly 7604 D is flammable liquid and should be kept away from naked flames. For further details, please see the relevant Safety Data Sheet.

Disclaimer

This data is based on experience, for its completeness, we assume no liability. As we take no influence on the processing, it lies within the obligation of the customer to test, whether it is suitable for the intended purpose, before using the product. Any change in the processing procedure, the environmental conditions or the failure to comply with instructions may unfavorably influence the result. This Technical Datasheet is available on our website at www.helios.si. Should there be any discrepancies between this document and the version that appears on the website, then the version on the Website will take precedence.

TECHNICAL DATASHEET

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