

COLVINYL VE 105 LV

Epoxy Vinyl Ester Resin

Description:

- » Epoxy vinyl ester resin dissolved in styrene.
- » The resin has a medium reactivity and low viscosity.

Application:

The resin is suitable for applications in pultrusion, typical applications are in field of electrical engineering, building and transport.

Features and benefits:

- » Optimal wetting of the glass fibre.
- » Good mechanical properties and excellent corrosion resistant.
- » High HDT.

Physical characteristics of the liquid resin:

Property	Range	Method / According to standard
Appearance	Clear	
Acid value	max. 15 mg KOH/g	MH1051 / ISO 2114
Density, 25 °C	1.05 - 1.10 kg/L	MH1028 / ISO 2811
Styrene content	32 - 36%	MH2034
Viscosity; 25 °C, #2/20 rpm	400 - 600 mPa·s	MH1009 / ISO 3219
Flash point	34 °C	DIN 51 755
Shelf life at 25 °C in darkness	6 months	

Curing characteristics at 80 °C:

Property	Range	Method / According to standard
Time from 65 °C to 90 °C	6 - 10 minutes	MH3024 2.0% BP-50
Time from 65 °C to peak	8 - 12 minutes	
Exothermic temperature (peak)	180 - 210 °C	

Physical characteristics of cured nonreinforced base resin:

Property	Range	Method / According to standard
Density, 20 °C	1.12 - 1.15 kg/L	ISO 1183
Barcol hardness	35	EN 59
Tensile strength	85 - 90 MPa	ISO R 527
Elongation at break	5 - 6%	ISO R 527
Flexural strength	140 - 145 MPa	ISO 178
E - modulus in tension	3300 - 3400 MPa	ISO R 527
Heat distortion temperature	105 - 110 °C	ISO 75 A
Glass transition temperature	120 - 125 °C	ISO 537

Handling and safety precautions:

Colvinyl VE 105 LV is flammable liquid and should be kept away from naked flames. For further details, please see the relevant Safety Data Sheet.

Disclaimer

This data is based on experience, for its completeness, we assume no liability. As we take no influence on the processing, it lies within the obligation of the customer to test, whether it is suitable for the intended purpose, before using the product. Any change in the processing procedure, the environmental conditions or the failure to comply with instructions may unfavorably influence the result. This Technical Datasheet is available on our website at www.helios.si. Should there be any discrepancies between this document and the version that appears on the website, then the version on the Website will take precedence.

TECHNICAL DATASHEET

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