### TECHNICAL DATA SHEET



Product code: Provisional

# **DOMACRYL 945**

## **Methacrylate Resin**

#### Specification:

Property	Range	Method / According to standard
Viscosity, 23 °C	50 - 70 mPa·s	MH1007 / ISO 3219
Colour	max. 1 Gardner	MH1124 / ISO 4630

#### **Typical properties:**

Property	Value
Appearance	Opaque liquid
Refractive index	1.44

#### Remarks:

- >> Low viscosity, fast curing methacrylate resin, used for permanent cold spray plastic road markings.
- Markings based on Domacryl 945 are permanently elastic, weather resistant and resistant to abrasion, road salts and fuels.
- Domacryl 945 contains paraffin which tends to float when stored for a long period of time at lower temperatures. Therefore, the binder must be homogenized before use by stirring.
- Domacryl 945 is amine pre-activated.

#### **Applications:**

- Binder for permanent cold plastic markings, hardened with dibenzoyl peroxide.
- >> Used in application with rollers, or manual spray application, in the 100:2 systems with special spray machines with liquid hardener.
- >> Domacryl 945 can be used in combination with Domacryl 949 which is not pre-accelerated.
- Recommended layer thickness is 0.4 1.2 mm.
- Recommended application temperature is between 5 and 45 °C.

#### Storage:

The resin should be stored indoors in its original, unopened and undamaged container in a dry place at storage temperatures between 5 °C and 25 °C, for up to 6 months. Exposure to direct sunlight should be avoided.

**Note:** The information contained herein is provided in good faith and is to the best of our knowledge accurate, but we assume no liability for its accuracy or completeness. Therefore, the buyer is advised to determine the suitability of this product for the intended use. We retain the right to make any changes according to technological progress or further developments. For safety information please refer to the current Material Safety Data Sheet.