

## COLPOLY 7854

### Unsaturated Polyester Resin

#### Description:

Unsaturated polyester resin for GRP, based on isophthalic acid and standard glycols dissolved in styrene.

#### Application:

Specially formulated resin for tanks, silos and pipes.

#### Features and benefits:

- » Excellent mechanical strength.
- » High HDT.
- » Outstanding durability.

#### Physical characteristics of the liquid resin:

Property	Range	Method / According to standard
Appearance	Clear	
Acid value	12 - 20 mg KOH/g	MH1051 / ISO 2114
Density, 25 °C	1.10 - 1.14 kg/L	MH1028 / ISO 2811
Styrene content	38 - 42%	MH2034
Viscosity, 25 °C	350 - 450 mPa·s	MH1009 / ISO 3219
Flash point	34 °C	DIN 51 755
Shelf life at 25 °C in darkness	6 months	

#### Curing characteristics at 25 °C:

Property	Range	Method / According to standard
Gel time	25 - 35 minutes	MH3021 / MH3023 100 g resin, 0.25% Co Acc. 6% 1.5% MEKP-50
Time from gel to peak	10 - 20 minutes	
Exothermic temperature (peak)	175 - 195 °C	

#### Physical characteristics of cured nonreinforced base resin:

Property	Range	Method / According to standard
Density, 20 °C	1.21 - 1.25 kg/L	ISO 1183
Barcol hardness	35 - 45	EN 59
Tensile strength	85 - 95 MPa	ISO R 527
Elongation at break	3.5 - 4.5%	ISO R 527
Flexural strength	125 - 145 MPa	ISO 178
E - modulus in tension	2900 - 3300 MPa	ISO R 527
Impact resistance	23 - 27 kJ/m <sup>2</sup>	ISO 179
Heat distortion temperature	95 - 105 °C	ISO 75 A
Glass transition temperature	120 - 130 °C	ISO 537

**Note:** The information contained herein is provided in good faith and is to the best of our knowledge accurate, but we assume no liability for its accuracy or completeness. Therefore, the buyer is advised to determine the suitability of this product for the intended use. We retain the right to make any changes according to technological progress or further developments. For safety information please refer to the current Material Safety Data Sheet.

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**Cure:**

- » It is recommended that gel time be checked in the customer's plant as age, temperature, humidity and catalyst will produce varied gel times.
- » The catalyst level should not exceed 2.5% or fall below 1.0% for proper cure at 25 °C.
- » The product should not be used when temperature condition is below 18 °C.

**Handling and safety precautions:**

Colpoly 7854 is flammable liquid and should be kept away from naked flames. For further details, please see the relevant Safety Data Sheet.

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