

## COLPOLY RP 7015/9

### Unsaturated Polyester Resin

#### Description:

- » Unsaturated polyester resin based on orthophthalic acid and dicyclopentadiene, dissolved in styrene.
- » The resin has a medium reactivity and low viscosity.

#### Application:

The resin is specially formulated resin for automotive parts, tanks, silos and pipes.

#### Features and benefits:

- » Optimal wetting of the glass fibre.
- » Good mechanical properties.
- » Medium HDT.
- » Low styrene content.

#### Physical characteristics of the liquid resin:

Property	Range	Method / According to standard
Appearance	Clear	
Acid value	10 - 25 mg KOH/g	MH1051 / ISO 2114
Density, 25 °C	1.10 - 1.12 kg/L	MH1028 / ISO2811
Styrene content	30 - 34%	MH2034
Viscosity; 25 °C, #2/20 rpm	350 - 450 mPa·s	MH1009 / ISO 3219
Flash point	34 °C	DIN 51 755
Shelf life at 25 °C in darkness	6 months	

#### Curing characteristics at 25 °C:

Property	Range	Method / According to standard
Gel time	16 - 20 minutes	MH3021 / MH3023
Time from 25 °C to peak	10 - 20 minutes	100 g resin, 0.3% Co Acc. 5% 1.3% MEKP-50
Exothermic temperature (peak)	170 - 190 °C	

**Note:** The information contained herein is provided in good faith and is to the best of our knowledge accurate, but we assume no liability for its accuracy or completeness. Therefore, the buyer is advised to determine the suitability of this product for the intended use. We retain the right to make any changes according to technological progress or further developments. For safety information please refer to the current Material Safety Data Sheet.

**Edition:** February 2021

**Physical characteristics of cured nonreinforced base resin:**

Property	Range	Method / According to standard
Density, 20 °C	1.20 - 1.24 kg/L	ISO 1183
Barcol hardness	40 - 45	EN 59
Tensile strength	60 - 65 MPa	ISO R 527
Elongation at break	2.5 - 3.0%	ISO R 527
Flexural strength	90 - 110 MPa	ISO 178
E - modulus in tension	3600 - 3800 MPa	ISO R 527
Heat distortion temperature	90 - 95 °C	ISO 75 A
Glass transition temperature	105 - 115 °C	ISO 537

**Cure:**

- » It is recommended that gel time be checked in the customer's plant as age, temperature, humidity and catalyst will produce varied gel times.
- » The catalyst level should not exceed 2.5% or fall below 1.0% for proper cure at ambient temperature.
- » The product should not be used when temperature condition is below 18 °C.

**Handling and safety precautions:**

Colpoly RP 7015/9 is flammable liquid and should be kept away from naked flames. For further details, please see the relevant Safety Data Sheet.

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